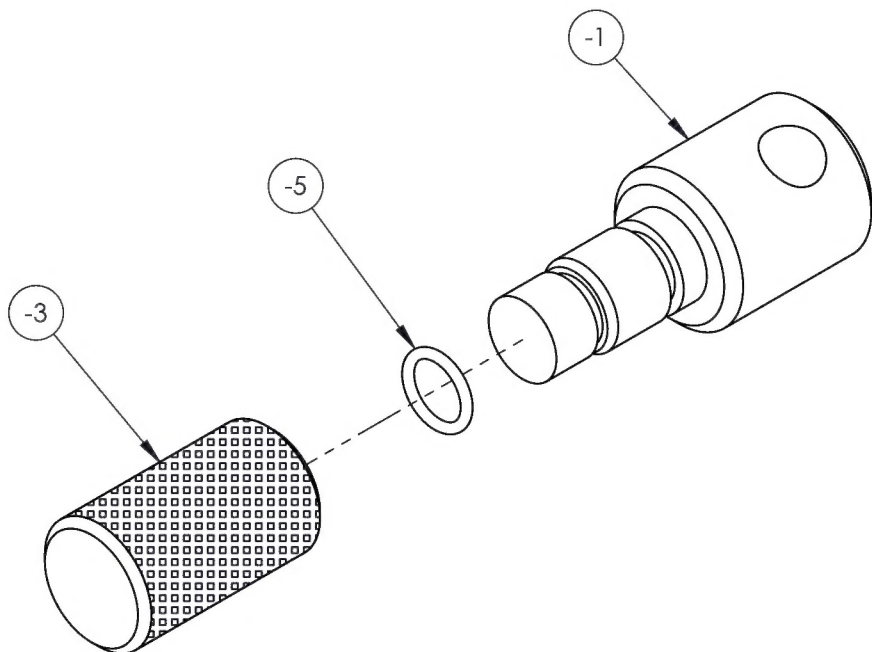


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



**UNDER REVIEW**

URF 19-1043 19.10.28 (VM)

NOTES:

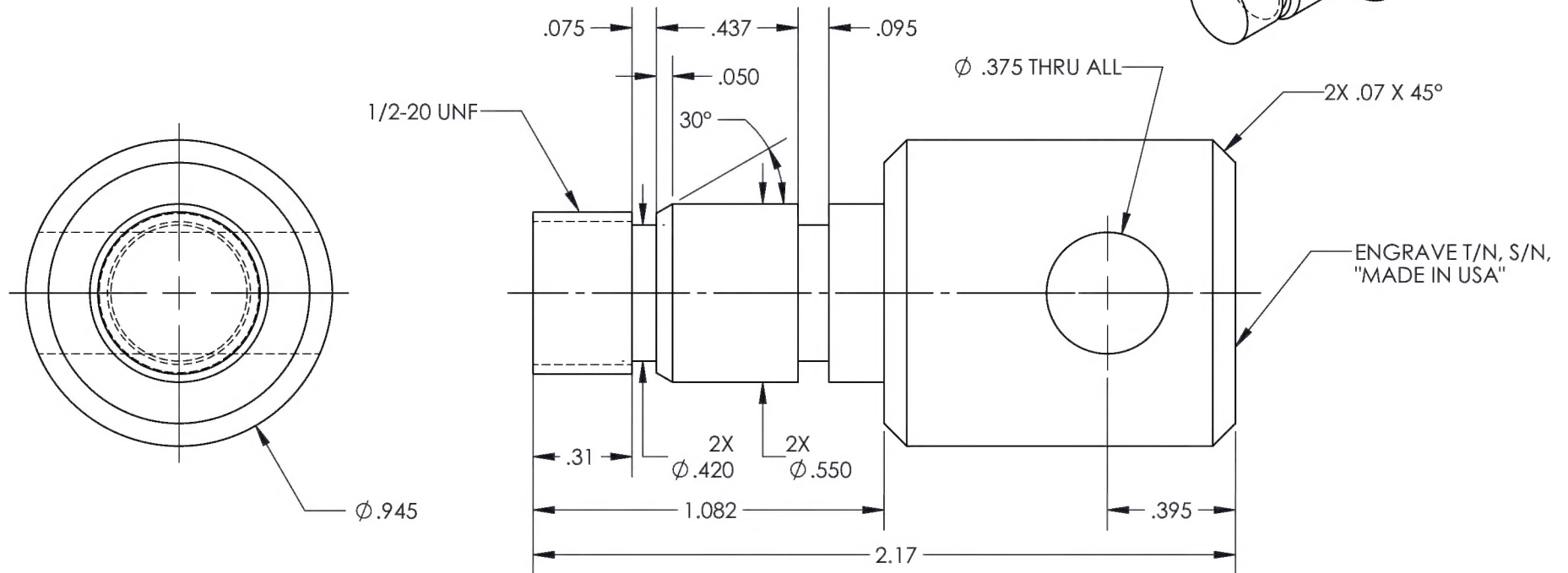
1. REF. EUROCOPTER T/N: 332A934210.00.
2. PART OF KIT RBE332A93-4215-00.

<b>DART</b> AEROSPACE	
TITLE SHOCK ABSORBER REPLACEMENT PLUG	
DWG NO. RBE332A93-4210-00	REV
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:1	DATE 6/23/2014
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLUG	4140	Ø1 X 2-1/4	2
			-3	1	BASE	6061	Ø7/8 X 1-1/2	3
		B/O	-5	1	O-RING	BUNA-N	Ø.072 X Ø.414 I.D. X Ø.558 O.D. MCMASTER-CARR #9751K115	1

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



**UNDER REVIEW**

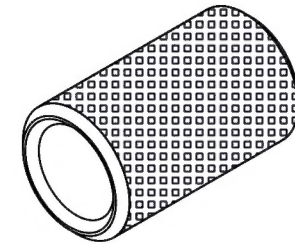
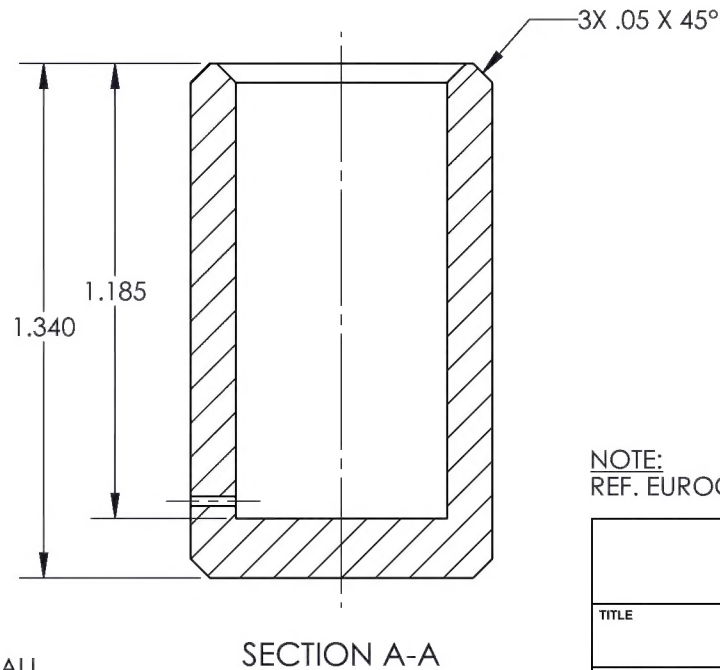
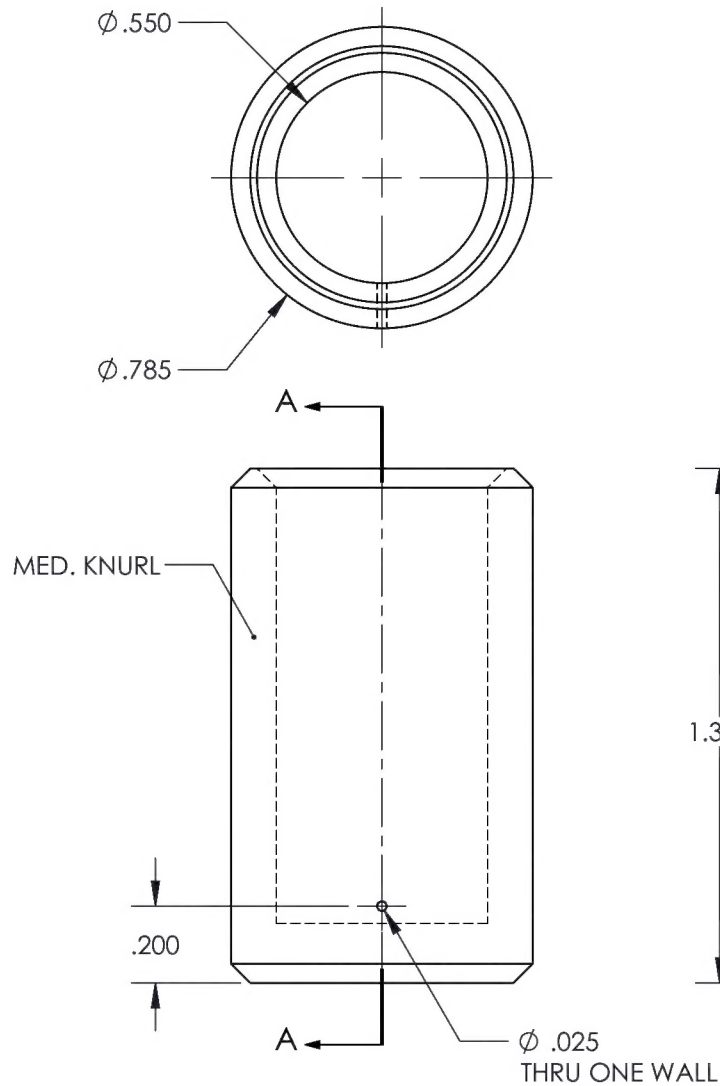
URF 19-1043 19.10.28 (VM)

(1)  
PLUG

<b>DART</b> AEROSPACE	
TITLE SHOCK ABSORBER REPLACEMENT PLUG	
DWG NO. RBE332A93-4210-00-1	REV
MAT'L 4140	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 2:1	DATE 6/23/2014
SHEET 2 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



**UNDER REVIEW**  
URF 19-1043 19.10.28 (VM)

NOTE:  
REF. EUROCOPTER T/N: 332A934210.21.

③  
BASE

<b>DART AEROSPACE</b>	
TITLE <b>SHOCK ABSORBER REPLACEMENT PLUG</b>	
DWG NO. <b>RBE332A93-4210-00-3</b>	REV
MAT'L 6061	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CLEAR ANODIZE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AS332</b>
SCALE 2:1	DATE 6/23/2014
SHEET 3 OF 3	